

STRENGTH STRUCTURE OF INTERRELATIONSHIPS IN AMORPHOUS CRYSTALLINE POLYMERS

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Abstract- The results of the study of electrical and mechanical strength of amorphous crystalline polymer systems with linear structure and their dependence on macromolecular structures are described. It is well-known that linear structure polymer systems are characterized by inter-atomic distances with sizes 3-5 Å and at the same time with a large period of reproduction caused by macromolecules with sizes 50-1000 Å. Depending on the thermodynamic parameters of the technological process of the material preparation and other time-temperature regimes, samples can be obtained with different structures. Given that polymeric materials are widely used in various industries, it is confirmed that the aforementioned areas of research are among the topical issues of the day.

Keywords: Polymer, Electrical, Mechanical Properties, Structure, Fibrilla, Spherulite, Period, Technology, Electrical Gas Discharge.

I. INTRODUCTION

Electrical and mechanical sealing of polyethylene, polypropylene, and polyvinylidene fluoride materials with spherulite structure prepared by hot pressing at different pressures ($P_1 = 50$, $P_2 = 100$ and $P_3 = 150$ atm) and processed at different crystallization (T_{cr}) temperatures were initially investigated in the research work.

Polymer systems consisting of macromolecules and characterized by a specific, chain-chemical structure are subdivided into polycrystalline classifications that are physically separated by crystalline and amorphous structures. It should be noted that irreplaceable use in other important areas of the economy, life, medicine, technical and technological processes, areas requiring high electrical and mechanical strength, production of extreme equipment, and replacement of biological objects. Some other cases in electro technical materials of both polymeric materials in electrotechnics implied the need for intensive research of the physical, electro physical, mechanical, chemical, biological and other properties of these materials.

To date, numerous studies have been carried out on the study of polymeric materials, the aforementioned properties, and relevant findings have been obtained in the literature [1-10].

Due to the wide variety of polymeric materials, their differences in structure, properties, methods of synthesis and production conditions, separate theoretical considerations have been made due to the impossibility of single theoretical bases covering the structure, properties and "structural-property" relationships of polymer materials. The paper presents the results of the experimental study of the dependence of the electrical and mechanical properties of polyethylene linear polymer systems with amorphous crystalline structures on the parameters of the material processing.

It should be noted that in the literature, polymer materials with thin (150-200 microns) layers were used in the study of polymer materials. The limitations of the studies on the samples of the polymer materials with a block (1-2 mm) thickness and the discrepancy of the results have led to controversies and differences in the literature. The important scientific and practical importance of studying electrical and mechanical properties in amorphous - crystalline polymeric systems stimulates further research in this area. Thus, the results of research in this area are used not only to study the properties of the material, but also as a method for studying the structure and "structural-property" relationships of the polymer, which provides the scientific significance of the results obtained in the studies.

It is known that the properties of solid-state material, including polymers, depend on its chemical composition and physical structure. Given that the structure of linear polymer systems is sensitive to external influences; it is possible to control the properties of the polymer material by changing the structure of the material processing technology by changing the structure of the material.

Linear polymer systems are composed of amorphous and crystalline parts, because amorphous parts are characterized by chaotic - irregular arrangement of the beginning and end parts of macromolecules, and crystalline parts - with multiple defects and regular formation of macromolecules.

It should be noted considering that the material density in crystalline parts is greater than the amorphous and distinguish between regular and irregular structure different mechanisms of elastic and non-elastic deformation processes in polymeric materials, depending on the processing technology, can be observed in different mechanisms of transition from isotropic to anisotropic. Given the melting temperatures of the polymers, the processing technology can ensure that the polymeric materials have different structures through varying the processing technology by changing the melting temperature, the pressing pressure, the crystallization temperature, the deformation temperature, the deformation rate and other parameters.

II. RESULTS AND DISCUSSION

Table 1 presents the experimental results from the study of electrical and mechanical strength of polyethylene material with a spherulite structure of 1 mm thickness.

Table 2 presents the experimental results reflecting the electrical and mechanical strength of polyethylene material with a fibrillar structure.

Table 3 presents the experimental results describing the electrical and mechanical strength of polypropylene with spherulite structure.

Table 4 presents the results of the study of the electrical and mechanical strength of polyvinylidene fluoride with spherulite structure.

Table 1. Electrical and mechanical strength of polyethylene with spherulite structure made by hot (200 °C) pressing method

Electrical Strength				
/	T_{crs} , °C	$P_1=50$ atm	$P_2=100$ atm	$P_3=150$ atm
		kV/mm		
1	20	34.3	37.2	36.5
2	60	35.4	38.6	37.1
3	95	34.5	36.2	35.3
Mechanical Strength				
/	T_{crs} , °C	$P_1=50$ atm	$P_2=100$ atm	$P_3=150$ atm
		kgs/cm ²		
1	20	95	110	105
2	60	98	120	114
3	95	92	103	100

Table 2. Electrical and mechanical strength of polyethylene material with fibrillar structure, in the direction of an axis $l = 300\%$ tension deformation

Electrical Strength					
/	T_{crs} , °C	l , %	$P_1=50$ atm	$P_2=100$ atm	$P_3=150$ atm
			kV/mm		
1	20	100	38.2	41.4	40.3
2	60	200	40.5	43.7	42.4
3	95	300	43.6	44.1	45.6
Mechanical Strength					
/	T_{crs} , °C	l , %	$P_1=50$ atm	$P_2=100$ atm	$P_3=150$ atm
			kgs/cm ²		
1	20	100	110	125	123
2	60	200	127	135	132
3	95	300	140	145	149

Table 3. Electrical and mechanical strength of polypropylene with spherulite structure

Electrical Strength				
/	T_{crs} , °C	$P_1=50$ atm	$P_2=100$ atm	$P_3=150$ atm
		kV/mm		
1	50	40.5	46.2	42.5
2	100	44.1	49.3	47.6
3	150	43.2	45.7	44.3
Mechanical Strength				
/	T_{crs} , °C	$P_1=50$ atm	$P_2=100$ atm	$P_3=150$ atm
		kgs/cm ²		
1	50	130	148	142
2	100	180	210	200
3	150	172	184	179

Table 4. Electrical and mechanical strength of polyvinylidene-fluoride with spherulite structure

Electrical Strength				
/	T_{crs} , °C	$P_1=50$ atm	$P_2=100$ atm	$P_3=150$ atm
		kV/mm		
1	50	30.5	34.6	32.4
2	100	33.1	35.2	34.3
3	150	32.6	33.8	33.4
Mechanical Strength				
/	T_{crs} , °C	$P_1=50$ atm	$P_2=100$ atm	$P_3=150$ atm
		kgs/cm ²		
1	50	340	352	343
2	100	348	356	350
3	150	344	349	346

The results of Tables 1, 3 and 4 show that electrical and mechanical strength of polyethylene material with spherulite structure at $P = 100$ atm. of hot pressing and at $T_{cr} = 60$ °C of the crystallization temperature, and at $T_{cr} = 100$ °C, $P = 100$ atm. of hot pressing the electrical and mechanical strength of polypropylene and polyvinylidene fluoride materials is higher than in other cases. The aforementioned temperature-pressure parameters can be considered optimal parameters in terms of electrical and mechanical strength of polyethylene PP and PVDF materials with spherulite structure.

At low prices for hot presses, electrical and mechanical strengths are characterized by low values due to the large number of defects in the material, the presence of gas bundles, the low crystallization rate, and the high crystallization temperature due to deformation of material.

It should be noted that the values obtained from the experimental study of the electrical and mechanical strength of the polyethylene material with a fibrillar structure traction deformation in an axis direction $l = 300\%$ are different. Thus, at higher prices for crystallization temperatures, hot pressures, and deformation rates, electrical and mechanical strengths show higher values.

III. CONCLUSION

The results of the research show that the electrical and mechanical strength of linear polymer systems is due to the large, repetitive, structural elements of the macromolecules that make up the material. The stated properties of materials depend on the parameters of their

manufacture and processing technology. Thus, by changing the processing technology parameters, the properties of the polymer materials can be adjusted as required by their application areas.

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BIOGRAPHIES



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Naser Mahdavi Tabatabaei was born in Tehran, Iran, 1967. He received the B.Sc. and the M.Sc. degrees from University of Tabriz (Tabriz, Iran) and the Ph.D. degree from Iran University of Science and Technology (Tehran, Iran), all in Power Electrical Engineering, in 1989, 1992, and 1997, respectively. Currently, he is a Professor in International Organization of IOTPE (www.iotpe.com). He is also an academic member of Power Electrical Engineering at Seraj Higher Education Institute (Tabriz, Iran) and teaches power system analysis, power system operation, and reactive power control. He is the General Chair and Secretary of International Conference of ICTPE, Editor-in-Chief and member of Editorial Board of International Journal of IJTPE and Chairman of International Enterprise of IETPE, all supported by IOTPE. He has authored and co-authored of 10 books and book chapters in Electrical Engineering area in international publishers and more than 170 papers in international journals and conference proceedings. His research interests are in the area of power system analysis and control, power quality, energy management systems, microgrids and smart grids. He is a member of the Iranian Association of Electrical and Electronic Engineers (IAEEE).



Kamil B. Qurbanov is Candidate of Physical-Mathematical Sciences in the field of "physical-mathematical sciences of polymers". He defended his dissertation at the Scientific Council of Institute of High Molecular Compounds, Academy of Sciences of RF, St-Petersburg in 1974. He is a Leading Researcher and Vice-Director of the Institute on Physics, Azerbaijan National Academy of Sciences, Baku, Azerbaijan. He is a specialist on investigation of the physical-chemical processes in the conditions of action of the electrical discharges. Under his supervision the investigations on study of the processes of oxidation and modification of materials with the use of actions of the electrical discharges are carried out and also the high effective methods of solution of the ecological problems are developed.